



A DIVISION OF CRETE HOLDINGS P/L
ABN 28 282 241 891 ACN 003 822 526

DUROBOND PAINTS

65 OLD PITWATER ROAD
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PRODUCT

RANGE

“Quality Without Compromise”



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Continuing research and development in the Durobond Laboratory leads to regular product updating. Check that you have the latest technical information. This issue supersedes all previous information.



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INTRODUCTION TO DUROBOND

This listing of our major products provides a brief description of a large number of coatings, divided into easy to follow groupings with an outline of their uses and advantages. This product range gives you a guide to our Quality Paint Products which are the best you can get for the best possible result. There are many specialty DUROBOND products for the home and industry not listed here so please enquire about any coating situation you need resolved; it is likely we will have the product you require.

DUROBOND PAINTS was formed in 1959, in a small factory in Manly, to produce high quality paints for a select group of Master Painters and local home owners, with the trademark name **Durobond** being registered in December 1961. Under the direction of the founding Industrial Chemist (Don Coleman) the range of superior quality paints for the home and industry was steadily expanded and continues today to meet the exacting demands of the paint user. Durobond Paints has always been at the leading edge of paint technology: we were a leader in the introduction of washable copolymer coatings while many larger companies were still plasticising the old P.V.A. systems. We lead now in tropical anti-mould formulas and many other areas including tough floor coatings, anti-graffiti coatings, luminous paint, superior membranes and sealers with unequalled weather and water resistance.

The Durobond motto - **QUALITY WITHOUT COMPROMISE** - has always been applied to our products, leading to the current manufacture of a comprehensive range of fine superior quality coatings employing the latest technology from around the world. Our innovative research and development projects together with continuous updating of products as technology and new materials evolve has maintained our edge over the average paints on the market.

At Durobond we stand by our philosophy "**Superior Paints Require Superior Raw Materials**". We refuse to cut costs in this or any other area. **Toxins and all lead compounds have been removed from our house paints. All our water-based paints are Tropical Anti-Mould protected and are low in V.O.C's to protect you and the environment.**

DUROBOND products are developed, tested and manufactured in our Brookvale laboratory and production facility. This results in **affordable** prices for **superior** quality. We have the expertise and facilities to develop products or advise on existing products for specific applications. **Please enquire.**

AUSTRALIAN OWNED AND OPERATED. When you buy from Durobond Paints you are dealing with a family owned company with a long history of supplying fine quality coatings and friendly expert advice.

SUPPORT AN AUSTRALIAN COMPANY - BUY DUROBOND

TOLL MANUFACTURING:

This is another area of technical expertise, support and manufacturing we can offer to our clients. If you have a product you wish to have manufactured in Australia please talk to us at Durobond Paints. We are here to help.



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MISSION STATEMENT

AT DUROBOND PAINTS

WE ARE COMMITTED TO A TOTAL QUALITY
MANAGEMENT PROGRAMME FOR BOTH PRODUCT AND SERVICE
HENCE OUR MOTTO, "QUALITY WITHOUT COMPROMISE".

This philosophy of the manufacture of only the best
possible product for every painting application has
always been the driving force behind Durobond Paints.

Our aim since entry into paint manufacture in 1959,
has been to provide value, service and the very best
product with the employment of the latest technology
from prestigious material suppliers around the world.

This explains why Durobond Paints have enjoyed
virtually trouble free supply of paints designed
for a wide field of application.



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THE AQUA-COVER® RANGE

WATER BASED PREP COATINGS FOR: Home, Commercial & Industrial Decoration

Durobond water based paints are low in VOC's apart from Super-Prime and Super-Seal®, and all are formulated to Tropical Strength Anti-Mould level for resistance against mildew, algae and lichens. All products are superior quality, tested and proven for their particular function.

DE-MOSS

Moss and lichen eradicator. Kills mould spores in walls and ceilings **prior** to painting. User-friendly. **Does not** contain mercury, other heavy metals, or phenolics.

PRIMER SEALER

General-purpose primer-sealer for Gyprock, **interior and exterior** masonry, brick, cement render, plaster, Hardiplank. **Easy-to-sand** properties make it ideal for interior woodwork. Resists stain transfer from smoke and other contaminants. Topcoat with oil or water based finishes.

INTERIOR / EXTERIOR FILLER

As the name implies, used to "fill" render, brick and other substrates needing a reduction in coarseness of texture. Effective as a high-cover, high-fill, economical finish for commercial and industrial use.

SUPER-PRIME ANTI-CORROSIVE METAL PRIMER

Water based metal primer to arrest rusting and corrosion. Not a sanding undercoat. Good adhesion to: galvanised iron, old enamels, copper, primed exterior timber. Interior and exterior use. Can be top coated with water based or enamel finishes. Pre-treat metal surfaces with Durobond Metal Prep (for steel), or Durobond Aluminium Pre-Cleaner (for aluminium and zinc).

SUPER-SEAL®

WATER SOLUBLE resin based penetrating sealer for surfaces needing a binding, highly adhesive seal, such as chalky, perished or fretting substrates. Quick drying.



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AQUA-COVER® RANGE cont'd.

WATER BASED FINISHES FOR:

Home, Commercial & Industrial Decoration

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AQUA-COVER®

Interior and Exterior UV resistant coatings based on oil-modified Acrylic polymers. Developed and tested to give enhanced adhesion, washability, dirt repellence and weathering properties. They will adhere strongly to cleaned, previously coated surfaces. Cost effective and available in an almost unlimited colour range tinted to order.

Gloss & Semi Gloss:

Used for trim work; excellent performance for external surfaces. No need for enamels in most applications. However we are not 'Anti-Enamel' at Durobond and will advise you when they are the preferred choice.

Satin Finish & Low Sheen:

Popular wall coatings where superior water based qualities are needed. Ideal for finishing all substrates to give exceptionally long term protection; particularly ideal for exterior surface protection.

Texture:

Use everywhere for an attractive textured finish. **Thorough preparation gives good results.** Ideal for surfaces that will not finish well with normal films. Apply with Texture Roller or Splatter Gun. Interior and exterior use; may be top coated with Durobond Aqua-Cover® colour.

Tuscany Suede:

The current popular "Lime Wash" finishes suffer from many technical problems which are solved by using Tuscany Suede. This product is washable, stain, crack and mould resisting and easy to re-coat at a later time. It gives an attractive Mediterranean finish to withstand years of weathering.

Flexi-Cover®:

Self cross-linking flexible acrylic exclusive to Durobond. Use inside or out for surfaces where its tough, flexible and washable film is indicated eg. Vinyl and other flexible substrates, highly humid areas, surfaces that are washed frequently etc.

Chalkboard Paint:

Easy clean chalkboard finish in black or green. Tough long-life coating with an attractive low sheen for enhanced visibility over a wide viewing angle.



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AQUA-COVER® RANGE cont'd.

WATER BASED INTERIOR FINISHES

Durobond water based paints are **low in VOC's** apart from Super-Prime and Super-Seal®, and all are formulated to **Tropical Strength Anti-Mould** level for resistance against mildew, algae and lichens. All products are superior quality, tested and proven for their particular function.

INTERIOR ACRYLIC MATT FINISH

Dense, Hi-Opacity flat **washable** coating for ceilings and other surfaces to be coated in a luxurious matt finish to help hide imperfections. Low splatter formula. Available ex-stock in white; also colour tinted to your requirements.

INTERIOR ACRYLIC SILK FINISH

Tough, scrubbable finish for all interior surfaces. Imparts an attractive low sheen "silk" appearance to walls giving it a smooth appearance. Easy application, excellent cover and low maintenance. Colour matching to your requirements.

VERMICULITE RECOAT

No need to suffer dark, light absorbing vermiculite/ popcorn ceilings any longer. Vermiculite Recoat will transform your ceilings. **Hi-Cover, stain and mould resistant.** This product is a combination sealer / finish to brighten up your ceiling and to bind loose vermiculite particles, allowing surface to be cleaned of cobwebs etc at a later date.

LUMILITE®

At last! A water-based luminous coating with **up to a 12 hour glow** specially formulated and designed for safety purposes. Use in industrial, commercial and domestic areas where illumination is needed in the absence of continual electrical supply. Once charged the product will glow and show the way for up to 12 hours without lights, particularly useful in places where electricity may fail. Re-charges itself in natural light. **Use it anywhere, anytime as a safety point for evacuation.**
Colours available: Yellow-Green / Aqua-Blue / Sky-Blue and Red.

FLEXI-GUARD® - MEMBRANE COATINGS

Ask for a brochure

Highly adhesive films for use in diverse applications:

- **Insulating & Waterproofing Membrane**
- **Fibrous / Repair Membrane**
- **Paving Membrane**
- **Flame Retardant Membrane**
- **Poly-S Sports Membrane**



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AQUA-COVER® RANGE cont'd

SPECIALISED WATER BASED COATINGS

Durobond water based paints are **low in VOC's** apart from Super-Prime and Super-Seal®, and all are formulated to **Tropical Strength Anti-Mould** level for resistance against mildew, algae and lichens. All products are superior quality, tested and proven for their particular function.

AQUA-PAVE®

Hard wearing coating for concrete floors, driveways and as a sealer for cement dust prevention. Excellent for painting timber stages. Resistant to pedestrian and vehicular traffic. Available in clear or coloured finish.

BLOCK-SEAL

Waterproofing clear sealer for "Besser" blocks, light weight cement, render and other porous materials. Dries to a low sheen, retaining the natural appearance of the surface. Renders capillaries hydrophobic to aid in water exclusion. **Permanently waterproofs.**

ULTRA-SEAL

Interior and exterior sealer based on water miscible polyurethanes for a multitude of uses where an abrasive-and-chemical resistant coating is specified. Highly resistant to traffic and staining; good chemical, petrol and oil resistance. Use on terra cotta tiles, slate, timber and many other surfaces. Comes in Gloss or Low Sheen. May be re-applied when eventually required. Catalyst supplied for enhanced properties. **Slip-Resistant finishes** also available.

Also used as a tough, water based polyurethane for **interior and exterior** use on furniture, toys, timber and concrete floors, driveways, anywhere you need a long-lasting chemical resistant water based finish. Catalyst supplied for enhanced properties.

ANTI GRAFFITI SEALERS

- **DUROBOND Anti-Graffiti Sacrificial Sealer** (water based) is applied to porous surfaces to prevent adhesion of graffiti, and to assist in its easy removal. It is sacrificial, and requires being touched up after each graffiti removal.
- **DUROBOND Anti-Graffiti Non-Sacrificial Sealer**, also water based, is used on coated or porous surfaces to form a multi-clean film resistant to graffiti and graffiti remover. Designed to withstand a number of graffiti removals; may be touched up when required. **Available in gloss finish for the sign industry and low sheen for other applications.**
- **DUROBOND Graffiti Remover.** See Graffiti Coatings brochure for further information.

Many other water-based products are manufactured by Durobond Paints for commercial and industrial applications. If you have a specific coating requirement or problem, call DUROBOND for the answer.



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SOLVENT BASED PREP COATINGS

For Home, Commercial & Industrial Use

WOOD PRIMER

Penetrating oil based primer for **all uncoated exterior timbers**. Oils and protects the timber against grain splitting, dry rot and tannin staining. Provides excellent base for enamel and water based undercoats.

ALL PURPOSE UNDERCOAT

Still the most chosen undercoat for general use, being suitable for both interior and exterior applications. Smooth flowing, easy to apply. Preferred for all woodwork, and many other substrates for its **free-sanding and grain filling** properties, which provide an exceptionally smooth surface for superior finishing. Excellent base for enamel and water based finishes.

PIGMENTED SEALER

White, penetrating oil based sealer for new and old surfaces. Binds chalky surfaces. Seals in water stains. New cement must be adequately cured before coating. Weather resistant, chalk resistant properties make this product ideal as a finished coating for post and rail fences, either by itself or combined with All Purpose Undercoat for a lower sheen.

PENETRATING SEALER

Clear oil based sealer specially formulated for deep penetration into chalky and porous surfaces. Strong binding properties. Used extensively to bind asbestos cement roofing and for the encapsulation of asbestos fibres in preparation for coating with Durobond Flexi-Guard Waterproofing & Insulating Membrane.

PRIMER SURFACER (ENAMEL)

Excellent fast drying, high-filling undercoat. Fills deeper timber grain, ready for sanding and finishing with enamels or water based finishes in around 4 hours. Brush or spray application. May be top coated with enamel or water based finishes.

PRIMER SURFACER (ACRYLIC LACQUER)

Very fast drying undercoat/filler. Usually sprayed in industrial applications, may be brushed on smaller articles. Dries to sand in as little as 30 minutes. Suitable for timber, MDF, automotive and many other surfaces including automotive. Maybe top coated with enamels, water-based., acrylic lacquer and 2-pack finishes.

METAL PRIMER ANTI-CORROSIVE

Red Oxide 6601 / Deep Blue 6612 / Grey 6565 / Aluminium 6569

Fast drying metal primer with anti-corrosive properties for all metals requiring protection against rust. Long term protection allows primed products to be left in the weather for extended periods before finishing. Ideally suited to rust prevention in aggressive climates such as coastal salt affected areas. Brush, spray or roller application.

EPOXY ANTI-CORROSIVE PRIMER (TWO-PACK) – Grey 6260

Ultimate corrosion protection for all steel surfaces (surpasses zinc rich primer in performance). Chemical resistance and adhesion to “difficult” surfaces such as vinyl and many other plastics. Used as a long-lasting base coat for heavy duty floor coatings and many industrial and commercial applications. See Durobond Epoxy Coatings brochure for further information.



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SOLVENT BASED FINISHES

For Home, Commercial & Industrial Use

ENAMELS

Interior and Exterior brushing enamels are available in the following levels of gloss:

- Full Gloss (100%)
- Semi Gloss (50%)
- Satin (25%)
- Low Sheen (10%)

All Durobond Enamels provide durable, hard wearing, mould resistant finishes, that are designed for ease of application by brush, roller, pad applicator or spray. Colour selection is limited only by your imagination. We can match most colours, and will advise on the suitability of your selection for the specific application. Durobond Enamels are high in opacity, and all colours for use in the home are **lead free**.

SILICONE ENAMEL

Durobond has been marketing this product for many years with outstanding results. A full Silicone Resin system is used, resulting in very long term protection of both **exterior and interior** surfaces. Durobond Silicone Enamel has become well known in many areas for its excellent resistance to weathering and salt-water attack. Its chemistry has been carried over to other areas such as paving finishes, where exceptional results for adhesion and weather resistance have been noted. Gloss levels manufactured to your requirements and colours tinted to your specification.

Major applications are:

- ** Beachfront and general property protection
- ** Boat maintenance, including clear coating.
- ** Timber decks and other surfaces likely to receive hard use.
- ** Industrial and Commercial maintenance
- ** General use where long life is important.
- ** The **ONLY** clear coating that really resists solar attack

ROOF ENAMEL – Anti-Corrosive

Durobond Roof Enamel is formulated to withstand the harsh conditions of temperature, expansion & contraction and ultra violet attack typical of the Australian climate. **It is non-toxic and suitable for collection of drinking water.** The introduction of the Durobond Anti-Corrosive technology has provided instant long-term protection against rust.

SILVER ENAMEL – Heat Resisting

A silver enamel with a difference! Durobond Silver Enamel is a bright weather resisting coating useful for heat resistance to 200C, stain sealing and ink resistance for graffiti re-coating etc.



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SOLVENT BASED FINISHES – cont'd

DURO-COTE

A brilliant product giving permanent sealing and protection of porous surfaces against moisture and atmospheric attack. It renders the capillaries hydrophobic; rainwater is repelled from the surface. Resists ultra violet attack and penetration of carbonic acid from atmospheric smog. Whilst preventing water absorption, the film allows moisture vapour to escape from within the substrate. Virtually invisible Duro-Cote leaves the surface with a natural appearance.

*****For badly fretting bricks speak to Durobond about Duro-Cote Bonding Medium.**

MONO-PACK POLYURETHANE – Interior Only

Hard wearing coating for many **interior** surfaces including timber floors, furniture and as a trim finish. With correct application, and curing, floors typically last up to 10 years without any major maintenance.

POLYURETHANE PAVING

Durobond Mono-Pack Polyurethane is the base for this product. It is modified for **exterior** paving durability and permanent film flexibility. Use this product wherever you need a coating tougher than the paving finishes sold in retail stores. The chemical resistance of Durobond Polyurethane Paving lends itself to such applications as the coating of surfaces subject to splattering from concrete, petrol, oil etc.

TIMBER DRESSING / EXTERIOR OIL STAIN

This is an oil rich sealer and weather proofing treatment for timbers and particle boards. The product is available in an opaque finish as Timber Dressing or semi-transparent finish as Exterior Oil Stain.

Both finishes contain essential oils to protect the timber cells from the effects of weathering including premature drying, ultra-violet attack, dry rot and termite attack, and assisting prevention of grain split. Available in neutral toned "Natural Cedar" or made to your colour specification.

Makes an excellent primer / undercoat for top coating with enamels and water based paints.

DANISH (Scandinavian) OIL

Durobond Danish Oil is UV blocked for added exterior protection. Provides an attractive finish with a soft "oiled" appearance. However, it is tough and scratch resistant.

COPPER WOOD PRESERVATIVE

Retards dry rot. Particularly useful for the protection of timbers with poor weathering properties. Widely used on beehives. Effective for rot protection in construction work on surfaces that will be inaccessible later. Deterrent against termites and other bugs.



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SOLVENT BASED INDUSTRIAL COATINGS

Durobond Paints manufacture an extensive range of air dry and baking enamels for many industrial applications. All products made to order and colour specification.

421 MACHINERY ENAMEL

Durobond multi-purpose enamel that dries to touch in about an hour, curing to a film with excellent anti-corrosive, petrol and oil resistance, tough, and heat resisting to 200°C. Used for machinery and general industrial component painting, including automotive re-spray. Exterior durability is excellent. Application is by spray, (air & airless) electrostatic, brush and roller.

431 QUICK DRY ENAMEL

Used for line marking and available in Safety Yellow, Disabled Blue and White. Low cost, general-purpose industrial enamel for use where exterior exposure is a lesser factor. Touch dry within 20 minutes. Good petrol and oil resistance. Generally sprayed, available in a range of colours, and custom tinted.

461 RAPID DRY ENAMEL

Touch dry in approx. 15 minutes. Ideal for use by component manufacturers needing an easy to use enamel that dries very quickly. Considerably lower in cost than powder coating. Lends itself to short run applications. Finishing can be completed at the point of manufacture. Used as a touch up enamel. Exterior durability is very good.

428 RAPID DRY HAMMERTONE

Very fast drying hammertone. Attractive hammered finish used extensively on machinery, electronic equipment, office furniture etc.



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CHEMICAL RESISTANT COATINGS

EPOXY 21 (Two-Pack)

A **solvent-based 2-pack Epoxy coating** for protection against harsh chemicals and mechanical attack. Used for chemical storage areas, mechanical workshops, restaurant kitchens, wet areas etc. Provides excellent adhesion to a wide variety of substrates such as P.V.C. and many other rigid plastics, laminates, metals and pre-coated surfaces. Durobond Epoxy Systems employ “user friendly” solvents of very low toxicity and odour. However, adequate ventilation during use and drying is recommended. See Epoxy Coating brochure for further information.

EPISEAL (Two-Pack)

A **water based high solids 2-Pack Epoxy Sealer** comes as clear or colour coat for waterproofing and heavy-duty protection. Excellent water, chemical and traffic resistance. Available as an anti-corrosive finish. Refer to Episeal Brochure for more information about this outstanding product.

Other products under the Episeal range:

- Episeal Water Stop
- Episeal Colour Coat
- Epipave - Paving Finish
- Epitank - Tank Finish (Potable)
- Epiprime - A/Corrosive Metal Primer

EPOXY 44 (Two-Pack)

A **100% Solvent Free Self-Levelling** Clear Epoxy with very low odour, excellent adhesion, chemical and solvent resistance, good strength and toughness and low shrinkage on curing.

DURO-THANE (Two-Pack Polyurethane)

High-performance, **interior and exterior** coating with excellent resistance to weathering, salt and soft water, soaps, detergents, solvents and oils. Uses include kitchens, metal coatings, automotive, exterior/interior machinery coating requiring weather and chemical resistance.



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LACQUERS

NITROCELLULOSE

Durobond Paints manufacture a range of Nitrocellulose Lacquers. These include timber and metal primers, sealers and finishes. The ultra fast drying time of these lacquers is unique, and Nitrocellulose retains a place in industrial finishing unmatched by other lacquers. Very fast sanding and re-coating are a feature of this type of lacquer, with reduced solvent retention for quick packaging.

G.M.H. BLACK

The ever-popular low cost black lacquer for general automotive use. Available in gloss and matt finish.

SANDING SEALER

Nitrocellulose Sanding Sealer for industrial and commercial applications. Seals timber and dries quickly to a free-sanding surface which may be top coated with either Durobond Acrylic Lacquer or one of the Durobond Nitrocellulose Lacquers.

851 GUITAR LACQUER (Nitrocellulose Lacquer)

A tough yet permanently flexible lacquer. Used by specialist guitar makers. This lacquer resonates with the instrument without crazing or shattering.

AIR DRY ACRYLIC LACQUER

This tough lacquer is finding increasing usage for kitchens and other furniture. It is **free of dangerous isocyanates**.

Fast drying, easy to apply industrial lacquer with many attributes:

- ** Interior and Exterior use.
- ** The clears are crystal clear.
- ** Available as Gloss, Semi, Satin and Low Sheen.
- ** Tough yet flexible.
- ** Suited to Auto, Industrial and domestic applications.
- ** Colours are custom tinted.

OTHER NITROCELLULOSE LACQUERS

- ** Furniture Lacquer - hard finish with deep lustre suited to furniture, wall panelling
- ** Satin Glaze for similar finishing where a soft satin finish is desired
- ** Silkscreen Block-Out Lacquers
- ** Auto Radiator Lacquers - Gloss and Satin Black

There are many modified nitrocellulose lacquers employed in metal finishing to provide excellent adhesion, mar resistance and customised properties of sheen, handling and application. Please enquire.



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SOLVENTS

We stock the following solvents:

Acetone
Butyl and Ethyl Acetate
Isopropyl Alcohol (IPA)
Mineral Turps
Low Odour Mineral Turps
100% Methylated Spirits
M.E.K,
M.I.B.K.
Shellite
Toluene
White Kerosene
White Spirits
Xylene, and many others.please enquire

BLENDED THINNERS

We manufacture a wide range of solvent blends, a few of which we list below:

- 1123 Hammertone Thinners
- 1124 Enamel Spraying Reducer
- 1203 Prep Solvent (Strong)
- 1204 Cleaning Solvent
- 1207 Prep Solvent (Mild)
- 1208 Acrylic Lacquer Retarder
- 1212 Epoxy Thinners
- 1220 Premium N/C Lacquer Thinners
- 1221 Standard N/C Lacquer Thinners (for Prep Coatings & silkscreen cleaning)
- 1222 General Purpose Thinners
- 1223 Wash Up Solvent (Economy)
- 1228 N/C Lacquer Retarder
- 1230 Etch Primer Thinners
- 1245 Blended Thinners (a superior screen cleaner)
- 1252 Acrylic Lacquer Thinners
- 1256 Duro-thane Spraying Thinners (for 2-Pack)
- 1276 Duro-thane Brushing Thinners (for 2-Pack)
- 1278 Graffiti Remover

Thinners also custom developed and blended for specific requirements. Please ask.

OTHER SELECTED PRODUCTS

Industrial strength paint stripper
Linemarking & Roadmarking Enamels
Heat Resistant Coatings
Fungicides **And lots more.....Please enquire**